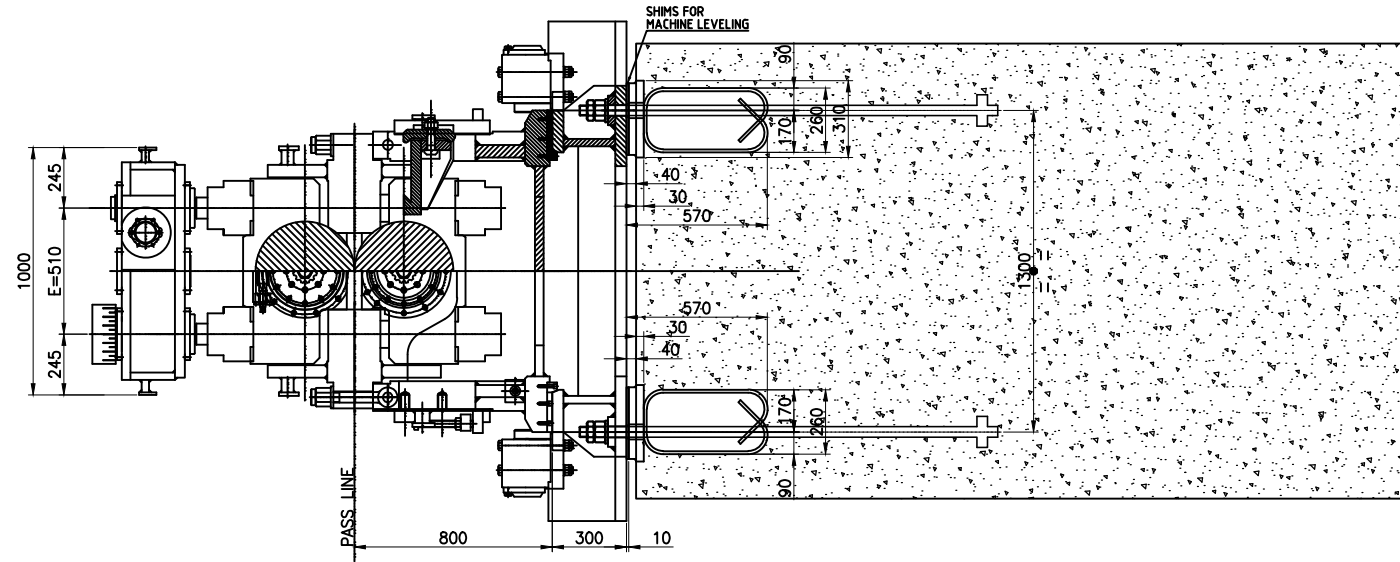
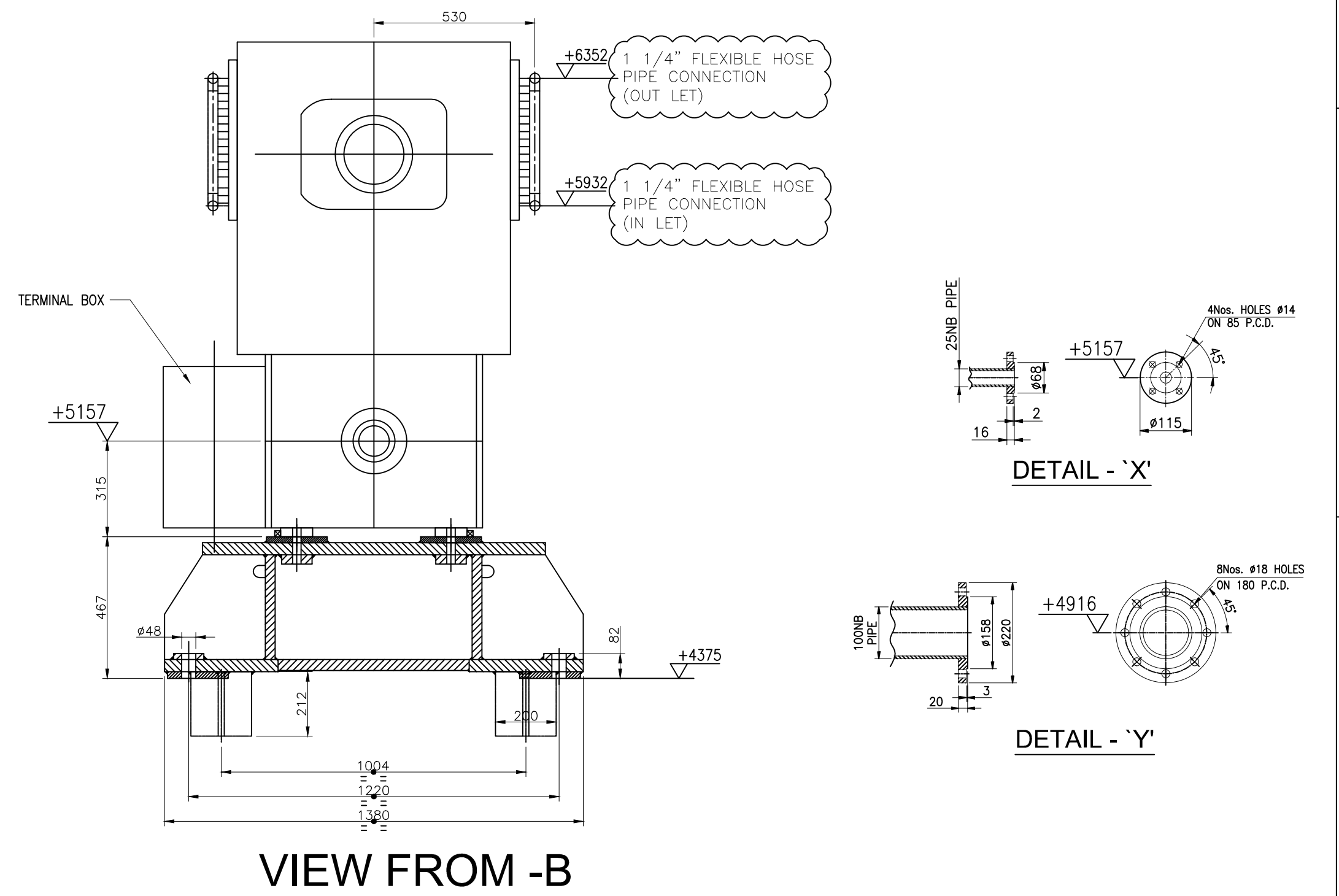
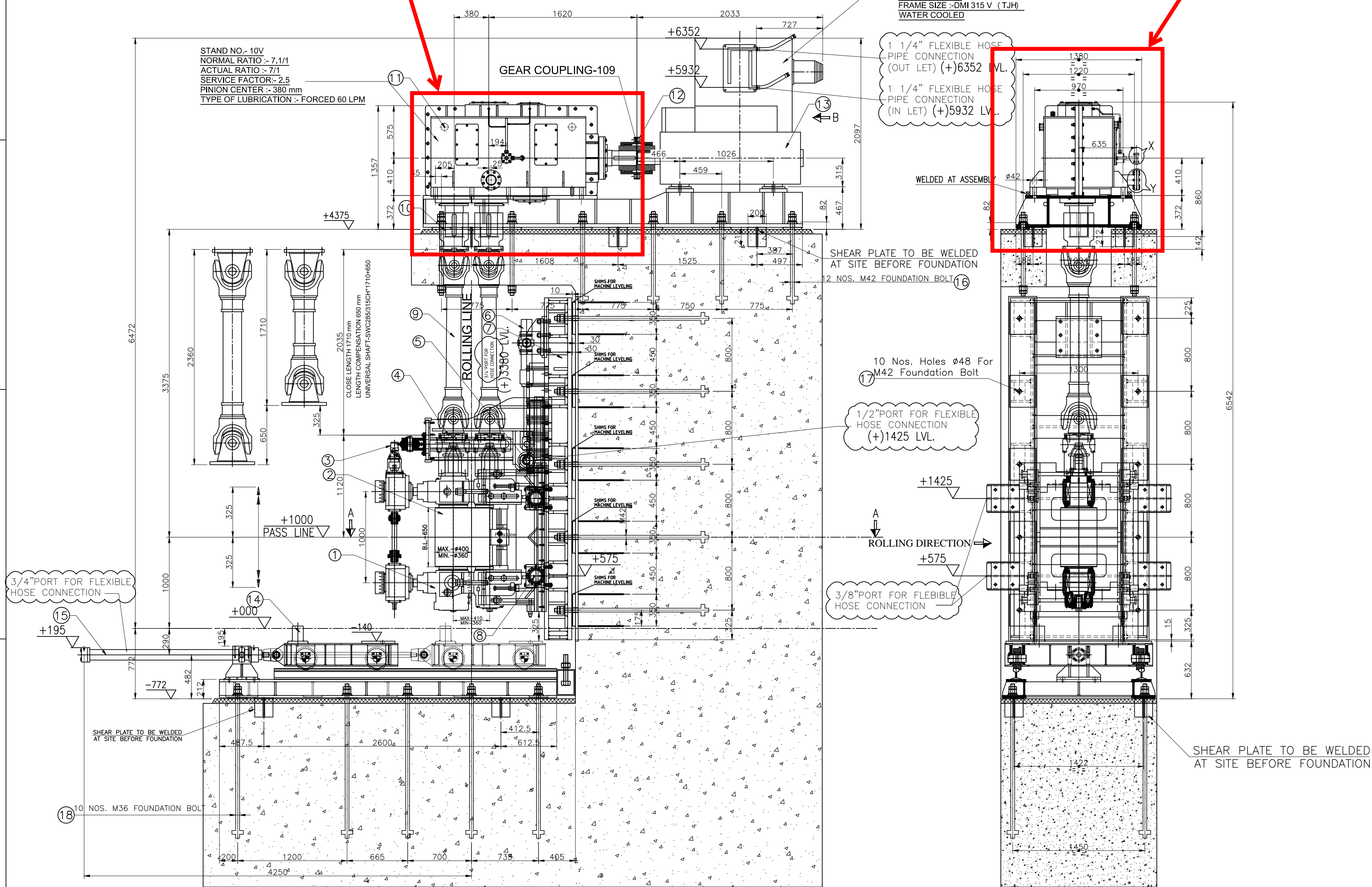


SRRL-1408-320

REV.	REVIZYON / REVISION	TARİH/DATE	İSİM/NAME	İMZA/SIGN.	ONAY/CHECKED
1	GROUTING PLATE AND SHEAR PLATE ADD IN BASE FRAME	25-09-14	SUNIL		
2	GEAR BOX AND MOTOR MOUNTING CHANGE	13-10-14	SUNIL		
3	GEAR BOX CHANGE AND FOUNDATION BOLT QTY REDUCE	16-12-14	SUNIL		
4	SHIMS FOR MACHINE LEVELING ADD IN DRAWING	14-01-15	SUNIL		
5	PART NO. CALLOUT & LISTED PORT SIZE MARKED AS PER CUSTOMER COMMENTS	03-07-15	SUNIL		
6	PART NO. CALLOUT & LISTED PORT SIZE MARKED AS PER CUSTOMER COMMENTS	28-11-15	SUNIL		



SECTION A-A

MOTOR -3465 Kgs. ( APPROX)  
GEAR & MOTOR BASE FRAME-2600 Kgs. ( APPROX)  
GEAR BOX -5000 Kgs. ( APPROX)  
HLS 400 mm CRS.-13700 Kgs. ( APPROX)

18	FOUNDATION BOLT M36 FOR SLIDING CAR	10	---
17	FOUNDATION BOLT M48 FOR MILL STAND	10	---
16	FOUNDATION BOLT M42 FOR GEAR BOX AND MOTOR FRAME	12	---
15	HYD. CYLINDER FOR SLIDING CAR ASSEMBLY 100x56x1700 mm (BORE x ROD x STROKE)	01	---
14	SLIDING CAR ASSEMBLY	01	---
13	ELECTRIC MOTOR 750 Kw	01	---
12	GEAR COUPLING NO.-109	01	---
11	GEAR BOX RATIO 13.96/1	01	---
10	COUPLING FOR PINION SIDE ø440x605 mm	02	---
9	UNIVERSAL SHAFT - SWC315CH*1940+650	02	---
8	HYD. CYLINDER FOR STAND CLAMPING 135x80x39 mm (BORE x ROD x STROKE)	04	---
7	FABRICATED BASE FRAME FOR MILL STAND	01	---
6	HYD. CYLINDER FOR STAND SHIFTING 160x110x650 mm (BORE x ROD x STROKE)	01	---
5	HYD. CYLINDER FOR STAND LOCKING 63x45x150 mm (BORE x ROD x STROKE)	01	---
4	CROSS COUPLING HEAD ROLL SIDE	02	---
3	HYDRAULIC MOTOR MODEL -GM2 630	01	---
2	ROLL	02	---
1	HOUSING LESS MILL STAND 400 mm	01	---
S.NO.	DESCRIPTION	QTY	REMARKS

PREET

**PREET**  
Machines Limited  
UNIT OF PREET GROUP

TITLE		SCALE-1:1	DESIGN	DATE
GENERAL ARRANGEMENT OF VERTICAL - 400 mm STAND - 10V			S.K.UPADHYAY	19-09-2014
CLIENT PROJECT-170			CHECK	
SHEET-2			APPRD.	
			S.K.SHARMA	19-09-2014
DRW. NO. SRRL-1408-320				R-6